

# Technical Data Sheet



## Printer Specifications

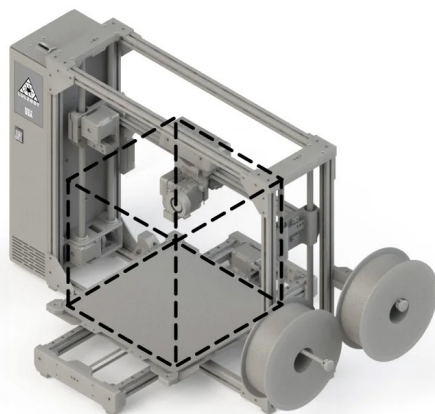
3D Printing Technology.....	Fused Filament Fabrication (FFF)
Build Volume.....	295 x 295 x 285 mm <sup>3</sup> (11.5 x 11.5 x 11.2 in <sup>3</sup> )
Movement System.....	GT2 Belt Drive, Linear Rails X&Y, 12 mm Igus SST Rods and Polymer Bushings
Operating Temperature Range.....	From 5°C to 45°C (41°F to 113°F)
Maximum Travel Speed.....	500mm/s (Firmware Limited)
Bed Leveling System.....	Automatic BLTouch 32-Point Mesh
Calibration.....	Automatic X-Axis True Trimming, Z-Offset, Backlash Compensation
Connectivity .....	USB Serial and 8GB SD Card (Wi-Fi Connectivity Kit Available)
Mainboard .....	32-bit Archim 2.2b with Trinamic TMC2130 drivers and Xpand board
Enclosure.....	TAZguard Enclosure Available for Purchase

Print Bed Surface.....	Magnetic Flex Bed System
Print Bed Heater .....	360W 24V Silicon
Maximum Print Surface Temperature.....	Up to 110°C (230°F)

Standard Equipped Layer Resolution.....	0.10 mm - 0.40 mm (0.004 in - 0.016 in)
Minimum Possible Layer Resolution.....	0.05 mm (0.002 in) with Nozzle Kit
XYZ Positional Resolution.....	X and Y axes - 0.01mm (10 microns) Z axis - 0.002mm (2 microns)

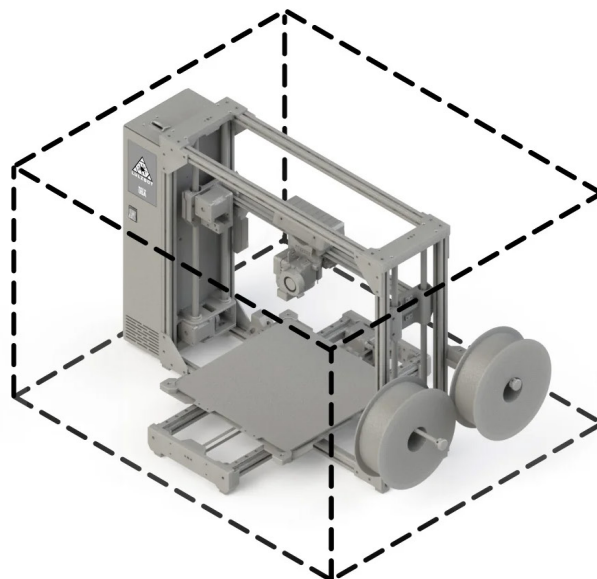
## Factory Equipped Tool Head

Default Tool Head.....	Any Galaxy Series Tool Head (See Following Section)
Nozzle Diameter.....	0.5 mm Standard (Tool Head Dependent)
Filament Diameter.....	2.85 mm or 1.75 mm (Tool Head Dependent)
Maximum Extrusion Rate.....	14.3 mm <sup>3</sup> /s (61 g/hr) - 50.1 mm <sup>3</sup> /s (211 g/hr)
Nozzle Material .....	Nickel-Plated Brass or GammaMaster® Steel
Nozzle Temperature .....	Up to 290°C (554°F)
Additional Tool Heads Available - See Next Page	



### Print Area

295 mm x 295 mm x 285 mm<sup>3</sup>  
(11.5 x 11.5 x 11.2 in<sup>3</sup>)



### Operating Footprint

850 x 720 x 610 mm<sup>3</sup>  
(33.5 x 28.5 x 23.5 in<sup>3</sup>)

## Galaxy Tool Head Options

Galaxy Series Tool Heads are built to be user friendly and reliable. Quick filament loading and repeatable tension settings save time and reduce errors. Its compact design ensures quiet operation, stable print temperatures, and easy nozzle swaps—maximizing uptime and print quality.

### Meteor 285 | Nickel Plated Brass | 0.5 mm

Superior TPU and flexible filament compatibility.

### Meteor 175 | Nickel Plated Brass | 0.5 mm

Print a wide variety of materials and colors, with ease.

### Asteroid 285 | GammaMaster® | 1.2 mm

Design, print, and iterate large 3D prints at incredible speed with this high-output Tool Head.

### Twin Nebula 175 | Nickel Plated Brass | 0.5 mm

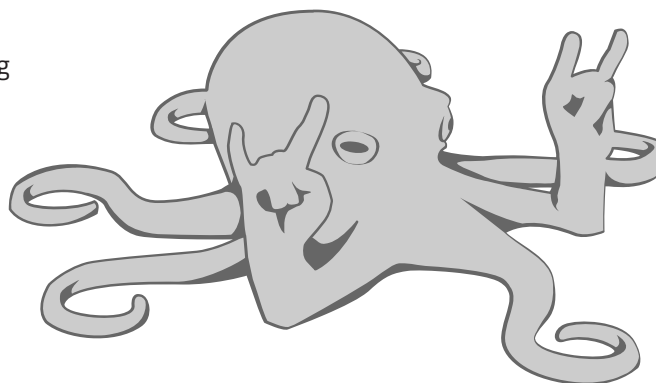
True multi-material printing with the widely available 1.75mm filament. Great for use with PVA supports or combining rigid and flexible materials.

### Twin Nebula 285 | Nickel Plated Brass | 0.5 mm

True multi-material printing with 2.85mm filament for superior TPU performance. Great for use with PVA supports or combining rigid and flexible materials.



Scan the QR code  
for Tool Head models



## Material Compatibility

Open filament system capability ..... PLA, TPU, ABS, PETg,  
PVA, PVB, Nylon, PC,  
and others below 290°C

## Software

Operating System Capability ..... Windows, Mac, GNU/Linux  
Recommended Software ..... Cura LulzBot Edition, Version 4.13 or newer  
Firmware ..... Marlin  
Supported File Types ..... .stl, .3mf, .obj, .x3d

## Electrical

Power Requirements ..... 100VAC - 240VAC  
Output ..... 24 volt DC, 500 watts, 21 amps  
Power Supply ..... 500W 24V Mean Well, Auto-Switching

## Safety and Compliance

Certifications ..... Available upon Request  
Warranty ..... Includes one-year warranty and access to technical support five days a week.  
Optional one, two, or three-year extended warranties available.  
Country of Origin ..... USA - Fargo, ND

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